

Concept Note

Informal Interactive Multi-stakeholder Hearing in support of the preparatory process towards the High-level Plenary Meeting on addressing large movements of refugees and migrants on 19 September 2016

18 July 2016

**Conference Room 4
United Nations Headquarters, New York**

Background

In accordance with Decision A/70/539, a high-level meeting

Guiding Questions

1. Within the current and emerging context of forced and voluntary migration globally, what are the critical deficiencies as well as opportunities in international cooperation and the UN system to protect human rights and dignity as well as to empower refugees and migrants in the context of large movements? How can we strengthen international cooperation related to issues of